

ENGINEERING CHANGE NOTICE

Date: 99.04.27		ECN #: 185	
Project No.: P901 (D205-634 / D204-635)	Created By: HA	Checked By: KE	
Project Name: 204/205 SKIDTUBES	Approved By: HA (proj. manager)	Approved By: HA (management if req'd)	

Description of Change:

RELEASE: D2876 REV. A
D2877 REV. A
DSI 9149 REV. A

ENGINEERING IS ADDING THESE SPACERS TO THE 204/205 SKIDTUBE KITS TO REDUCE HOOP STRESS IN THE SADDLE DESIGN AND TO MAKE SEALING THE SADDLES EASIER FOR CUSTOMERS.

Notification/Acceptance	Affected <input checked="" type="checkbox"/>	Authorization
QA	<input checked="" type="checkbox"/>	
Production	<input checked="" type="checkbox"/>	
Planning	<input checked="" type="checkbox"/>	
Marketing	<input checked="" type="checkbox"/>	

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File	<input checked="" type="checkbox"/>		DS	99.04.29	99.04.29 DS
Update Pink File	<input checked="" type="checkbox"/>		DS	99.04.29	99.04.29 DS
Update D-Part Master Binder	<input checked="" type="checkbox"/>		DS	99.04.28	99.04.28 DS
Update Grey Project Binder	<input checked="" type="checkbox"/>		DS		
Update DEO Binder	<input checked="" type="checkbox"/>		DS	99.04.28	99.04.28 DS
Update Master Document List	<input checked="" type="checkbox"/>		DS	ASAP	N/A 99.12.16 DS
Update Drawing Approval Record	<input checked="" type="checkbox"/>		DS	ASAP	99.12.21 DS
Notify TCA of Change	<input checked="" type="checkbox"/>		DS	ASAP	99.12.21 DS
Notify FAA of Change		<input checked="" type="checkbox"/>			
MOVE ELECTRONIC FILES	<input checked="" type="checkbox"/>		DS	99.04.27	99.04.27 DS
Notes: CREATE CHANGE RECORDS	<input checked="" type="checkbox"/>		DS	99.04.28	99.04.28 DS

- ADD (2) D2876 + (2) D2877 + DSI 9149 TO ALL 204/205 SKIDTUBE KITS IN STOCK
- AMEND IPP FOR (D204-635-011) TO INCLUDE (2) D2876 + (2) D2877 + DSI 9149
TO ENSURE THAT THEY GO WITH ALL FUTURE KITS
- CREATE IPP'S FOR D2876 AND D2877
- MAY NEED TO ORDER 0.100" THICK ALUMINUM SHEET (5052-H32/H34)
- PROTOTYPING / TOOLING / BEING CONDUCTED AS PART OF CUSTOM W/O # P901-1010
PROGRAMING
- NOTE: D204-635-011 / D205-634-011 BOTH GO FROM CHANGE 001 TO CHANGE 002

LABEL CHANGE 2